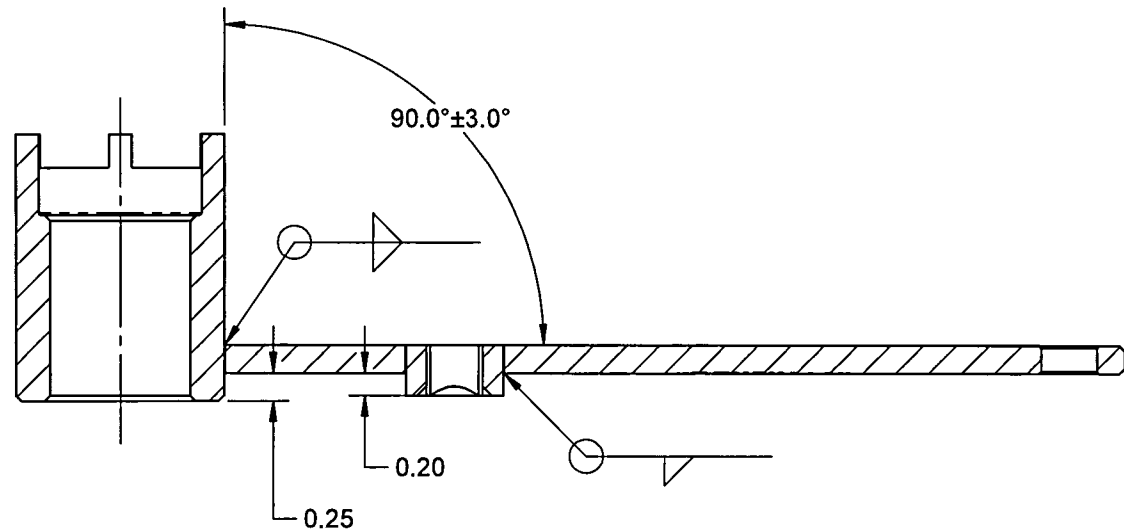
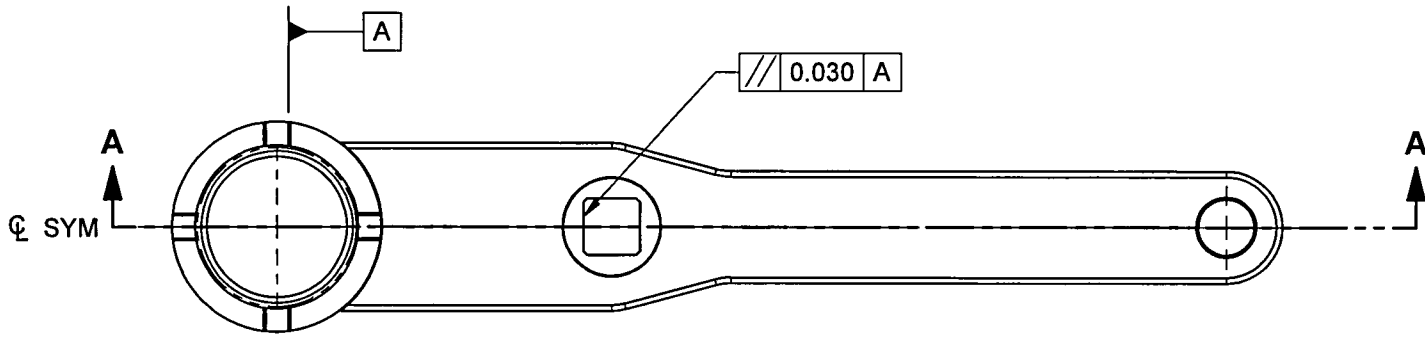


RB6893734 COMPRESSOR REAR BEARING WRENCH

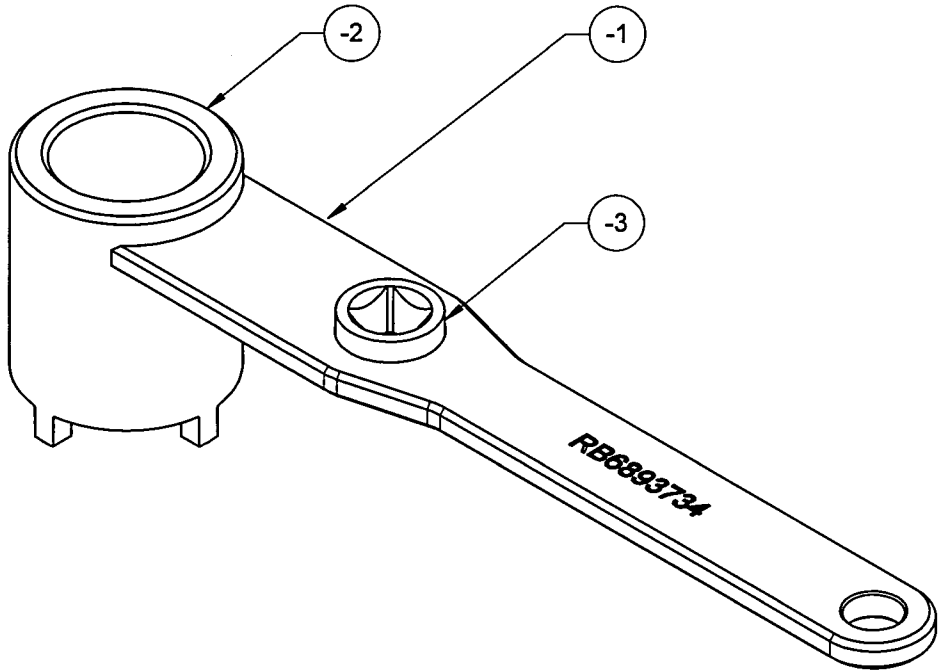
NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE		18-786	KPT
REV.	DESCRIPTION		ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	ML	TOOL PART #	REV. A	
MFG. APPR.	FK	RB6893734	SHEET 1 OF 5	
APPROVED	<i>M Lee</i>	TITLE	SCALE	
DATE 8/20/2018		COMPRESSOR REAR BEARING WRENCH	NTS	
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ITEM #	QTY	PART #	PART TITLE
-1	1	RB6893734-1	HANDLE
-2	1	RB6893734-2	SOCKET
-3	1	RB6893734-3	SQUARE DRIVE



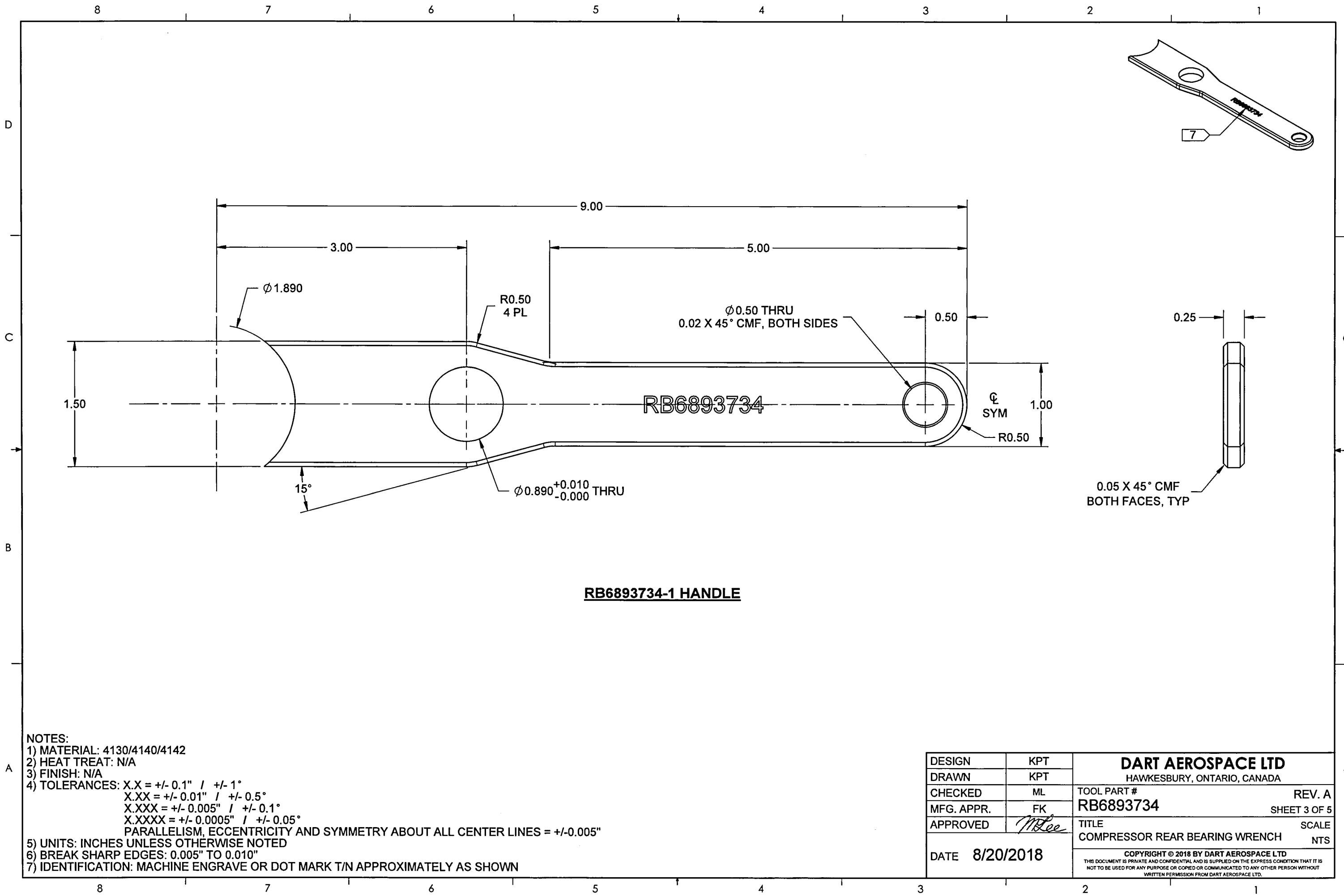
SECTION A-A

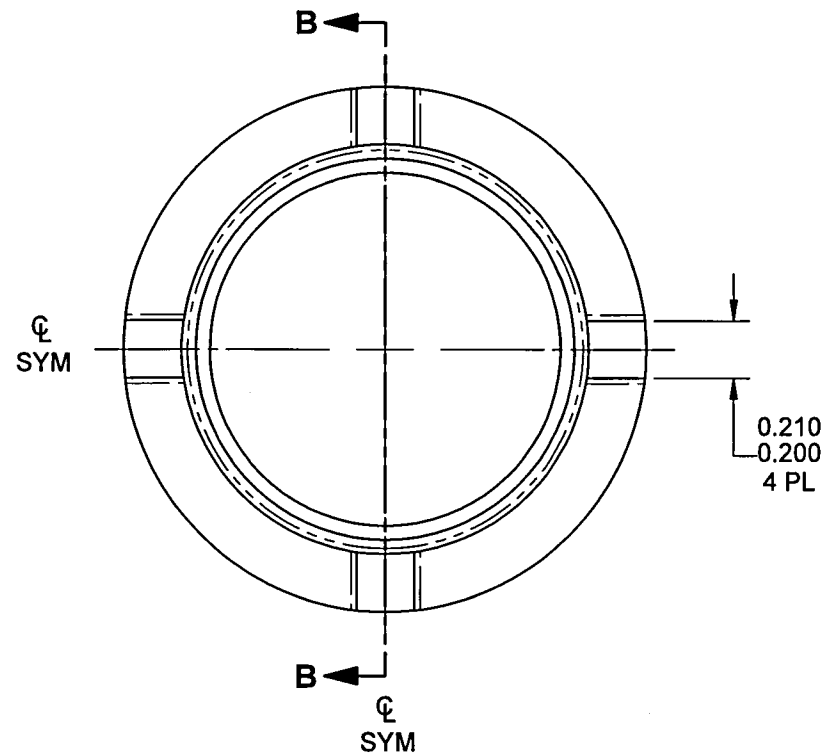


RB6893734 COMPRESSOR REAR BEARING WRENCH

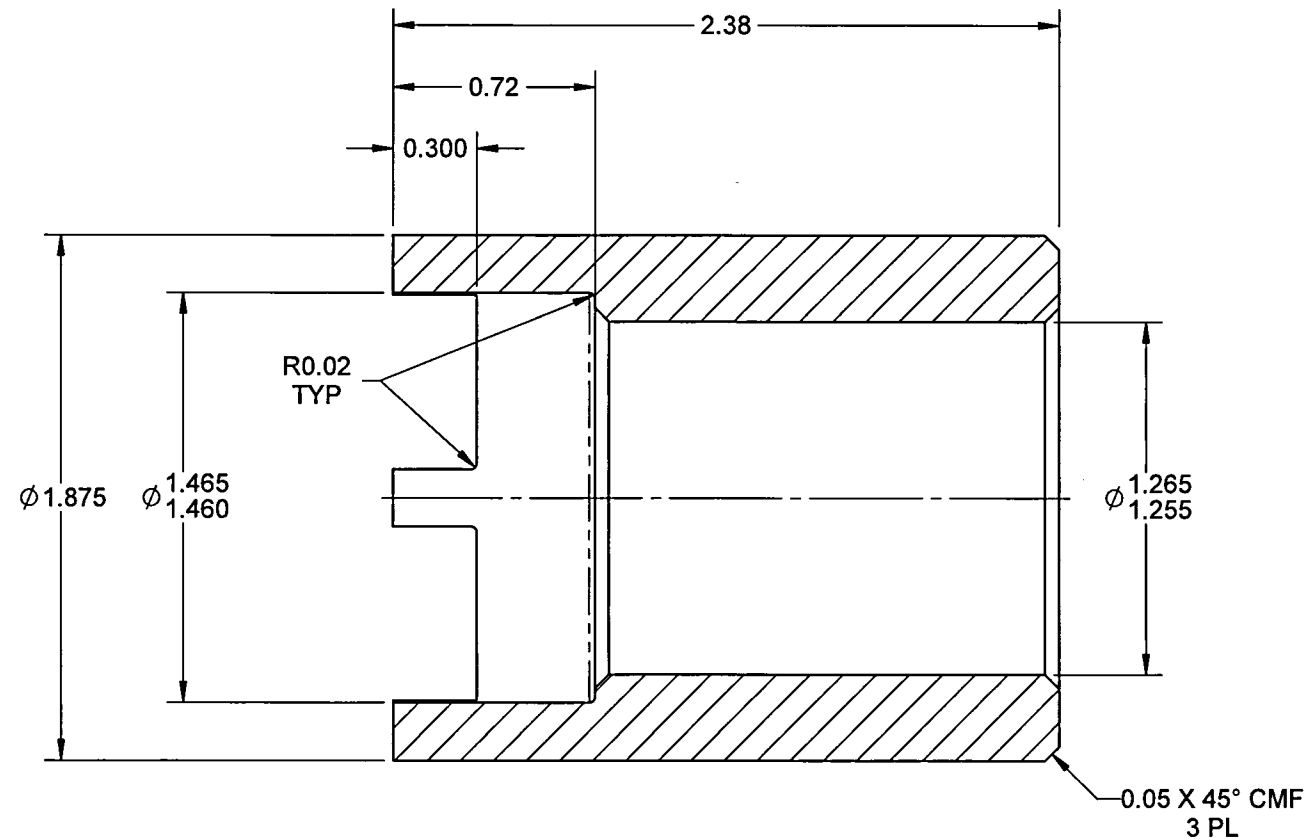
- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: HEAT TREAT TO RC 36-40
 - 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) BEAD BLAST AFTER WELDING TO REMOVE SCALE

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ML	TOOL PART #	REV. A
MFG. APPR.	FK	RB6893734	SHEET 2 OF 5
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 8/20/2018		COMPRESSOR REAR BEARING WRENCH	NTS
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RB6893734-2 SOCKET



SECTION B-B

- NOTES:
- 1) MATERIAL: 4130/4140/4142
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML	TOOL PART #	REV. A
MFG. APPR.	FK	RB6893734	SHEET 4 OF 5
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 8/20/2018		COMPRESSOR REAR BEARING WRENCH	NTS
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